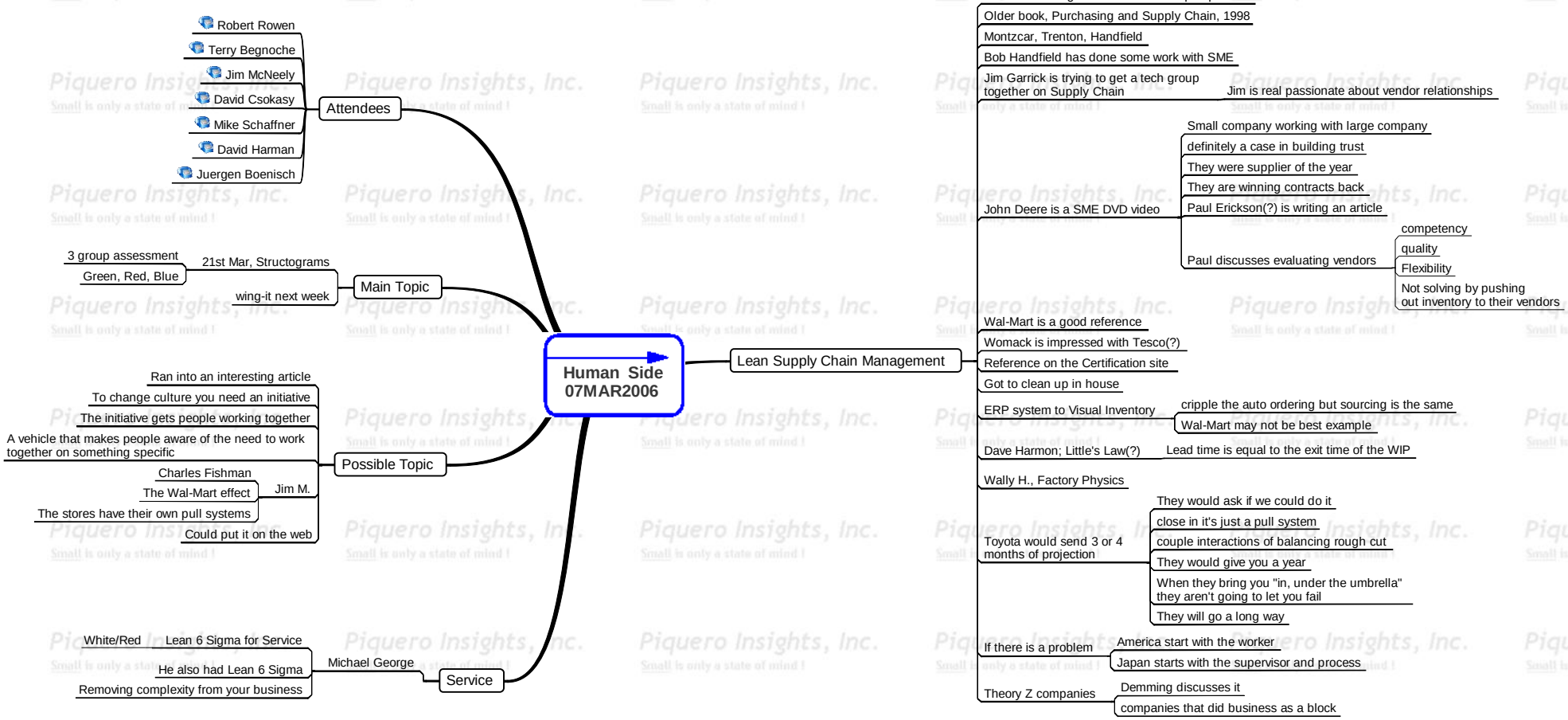
Human Side
07MAR2006
Attendees
Robert Rowen
Terry Begnoche
Jim McNeely
David Csokasy
Mike Schaffner
David Harman
Juergen Boenisch
Main Topic
21st Mar, Structograms
3 group assessment
Green, Red, Blue
wing-it next week
Possible Topic
Ran into an interesting article
To change culture you need an initiative
The initiative gets people working together
A vehicle that makes people aware of the need to work together on something specific
Jim M.
Charles Fishman
The Wal-Mart effect
The stores have their own pull systems
Could put it on the web
Service
Michael George
Lean 6 Sigma for Service
White/Red
He also had Lean 6 Sigma
Removing complexity from your business
Lean Supply Chain Management
Materials management from a LEAN perspective
Older book, Purchasing and Supply Chain, 1998
Montzcar, Trenton, Handfield
Bob Handfield has done some work with SME
Jim Garrick is trying to get a tech group together on Supply Chain
Jim is real passionate about vendor relationships
John Deere is a SME DVD video
Small company working with large company
definitely a case in building trust
They were supplier of the year
They are winning contracts back
Paul Erickson(?) is writing an article
Paul discusses evaluating vendors
competency
quality
Flexibility
Not solving by pushing out inventory to their vendors
Wal-Mart is a good reference
Womack is impressed with Tesco(?)
Reference on the Certification site
Got to clean up in house
ERP system to Visual Inventory
cripple the auto ordering but sourcing is the same
Wal-Mart may not be best example
Dave Harmon; Little's Law(?)
Lead time is equal to the exit time of the WIP
Wally H., Factory Physics
Toyota would send 3 or 4 months of projection
They would ask if we could do it
close in it's just a pull system
couple interactions of balancing rough cut
They would give you a year
When they bring you "in, under the umbrella" they aren't going to let you fail
They will go a long way
If there is a problem
America start with the worker
Japan starts with the supervisor and process
Theory Z companies
Demming discusses it
companies that did business as a block